

SOUTH PRODUCTION NOTES

August 26, 2014
Midnight Shift

BASF EMPLOYEES
57 Last Recordable
420 Last Lost Time

Building 9 and 16 (and 2nd floor 31) are regulated. Get All Required Samples and Surface Areas

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners
- 3) #3 Line/#3RC
- 4) #1 Line/#1 RC
- 5) West Pfaudler/National Dryer/#4RC
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) Horne Tableting
- 9) #6 RC

#1 MED / AI-5645:

Running with the Welding engineer. Electrical panel for the bonnet will be repaired next week.

Midnight shift:

Day shift:

Afternoon shift: Continued.

#1 RC / AI-5645:

Continue running the calciner. Plenty of bags to feed.

Midnight shift:

Day shift:

Afternoon shift: Continued.

Exhaust to Trimer

#2 MED line/CU-0360:

Do not forget that we are running this line in manual – not in automatic. Make sure that we collect the total weight of the drums in the pallet – no need for individual weights per engineer. Contact J Pettry with LOD results - 2nd pass.

Midnight shift:

Day Shift:

Afternoon Shift: Continued-no issues.

#2 RC/ Cu-0860:

Calciner temps are being dropped to 550 before we can start feeding the old Cu-0860 dried material. Bags have been organized in order – feed older batches first. The old dried material will be labeled (coming out of the calciner) as Lot A for the first pass (red labels). This material will require a second pass, the lot will then be changed to B. **WE MUST COLLECT SAMPLES ON ALL BAGS THAT COME OFF THE CALCINER AND PERFORM SA.**

Midnight Shift:

Day Shift:

Afternoon shift: Continued.

Exhaust has been switched from F1 to CTO

#3 MED / D-1794:

Guy Baetjer contacted on Sunday morning. He is on his way in to correct dryer and calibrate the valve read out which currently reads -23%.

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

#3 RC / D-1794:

Temp control / thermocouple / PLC issues have been resolved. Continue

Midnight shift:

Day shift:

Afternoon Shift: Continued.

Exhaust to CTO-is in Automatic

New Pfaudler / D-1145 SNAP:

Continue...watch the level on the chromic acid, batch up as needed. Should make 2 Batches per Shift. **Sodium dichromate will arrive on Monday-M Pence.**

Midnight shift:

Day shift:

Afternoon Shift: 2 batches made-only 1 bag left of lot 73 and lot 74 is not in pass-J Bodmann was notified. Chrome tank is at 74%.

National Dryer / D-1145 SNAP:

Continue. **Target = 1200 lbs. per hour.**

Midnight Shift:

Day shift:

Afternoon Shift: Started feeding.

#4 RC / D-1145 SNAP:

Midnight Shift:
Day shift: Continued.
Afternoon Shift: Continued.

Exhaust to 4A DC

#5 RC / Cu-0539:

Started bringing temps up. Gas pressure switch was installed. Send exhaust to DC only. No need to go through the Trimer. Monitor vac-u-max at the feed and discharge end.

Midnight Shift:
Day shift:
Afternoon shift: Repaired tonight and is coming up to temperature.

Exhaust to 5A DC

#6 RC / D-5202

Continue feeding the calciner through the floor using the blue frame and cone totes. Need to clean under the feed end of the dryer throughout the shift.

Midnight shift:
Day Shift:
Afternoon shift: Continued. All buggies are full.

Exhaust to Sly Scrubber

Old Pfaudler / Clean for D-1795:

Hold, but D-1795 impregs coming soon after D-1794 gets rolling

Midnight Shift: No activity.
Day Shift:
Afternoon Shift:

Tower 3 / Cu-1986:

Continue On. Possible switch to Cu-0860 – stay tuned.

Midnight Shift:
Day shift: Running.
Afternoon shift:

Tower 6 / Cu-1986:

Continue on. When this tower load comes down we will hold the tower while some thermocouples are replaced.

Midnight Shift:

Day shift: Hold when tower is unloaded. Maintenance to replace faulty thermocouples.

Afternoon shift: continued-should come down on day shift.

North Screener / Cu-1986:

Continue.

Midnight shift:

Day shift:

Afternoon Shift: out of material until tower drops.

South Screener / Cu-1986:

Continue On.

Midnight shift:

Day shift:

Afternoon Shift: out of material until tower drops.

#2662 (west) Pill Machine / Zr-0403 1/8:

Continue to run.

Midnight shift:

Day Shift:

Afternoon shift: Down-breaking down to rebuild.

#2664 (east) Pill Machine / Zr-0403 1/8:

Continue running.

Midnight shift:

Day Shift:

Afternoon shift: Should run out soon-4 drums taken to North end to be milled.

TK #2 / V-2010 Next:

Hold and keep lit for next week.

Midnight shift: Monitor temps

Day Shift:

Afternoon shift:

TK #4 / Cu-0540:

We have been given the ok to load all of the material available. This is a very short run. Should be unloading only by Monday.

Midnight shift: Last of material loaded, will be just unloading next 24 hours.

Need instructions/guidance after done unloading the 0540

Day Shift:

Afternoon shift: Unloading-should be finished by beginning of day shift.

PK Blender / Pill Mix:

All batches made, clean for repairs next week.

Midnight Shift: No change.

Day shift:

Afternoon shift:

Abbe Blender 5206 coming soon:

HOLD. Waiting on next run.

Midnight shift: No activity

Day shift:

Afternoon Shift:

Building 27 Belt Filter / Cu-5020 Trials:

On hold.

Midnight shift: No activity.

Day shift: Work being performed in Tank 107 by Lucas in preparation for 5020 strikes campaign.

Afternoon Shift:

Miscellaneous: